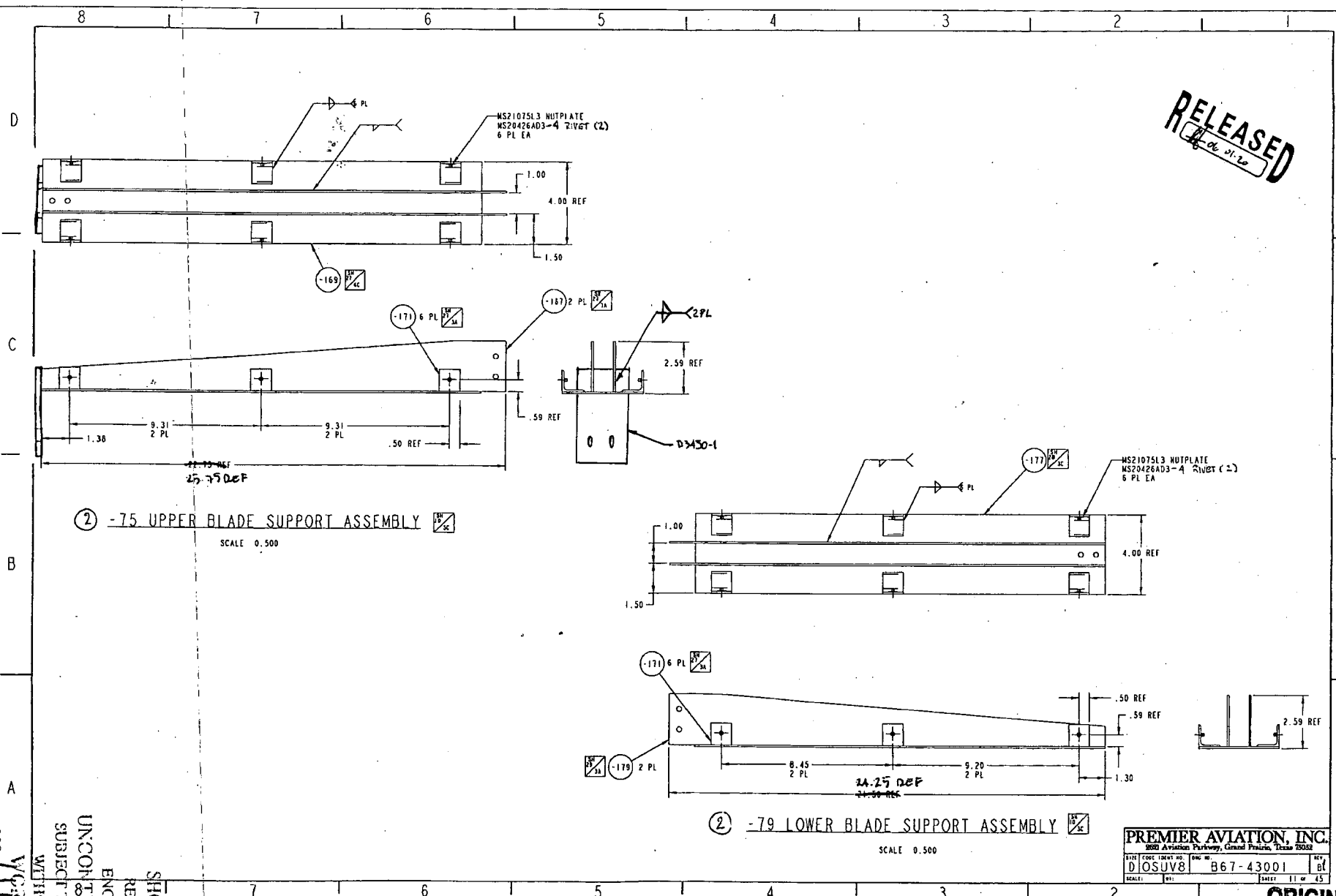


RELEASED
4-26-21-20



PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75050
DATE CODE DRAWING NO. REV. BY
D10SU8 867-43001
SCALE: 1"=1' SHEET 11 OF 45

ORIGINAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO VARIATION
WITHOUT NOTICE
WORK ORDER
NO. 41515

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:39 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER BLADE SUPPORT ASSY

Job Number: 41515

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/09 (X)

7.0

POWDER COATING

POWDER COATING



M 10 2316



(8X)

Comment: POWDER COATING

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

2-00

OVEN TEMPERATURE:

320

FINISH TIME:

2-30

M-F 08/10/09

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

F 08/10/09 (8)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST121

8 08/10/09

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/09

Job Completion



MF 08-10-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____







Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:39 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOWER BLADE SUPPORT ASSY
Job Number : 41515	
Estimate Number : 13472	
P.O. Number :	Part Number : PB674300179
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.11
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : LARGE FAB ASSY	Drawing Revision : B1
Previous Run : 40598	Material :
Written By :	Due Date : 18/09/2008 Qty: <u>38</u> Um: <u>30</u> Each
Checked & Approved By : <u>JUL 08.8.20</u>	
Comment : Est Rev:A 08-07-17 new issue DD verified by:ec	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PB6743001171 Mounting Plate
	
Comment: Qty.: 6.0000 Each(s)/Unit Total : <u>60</u> 180.0000 Each(s) Mounting Plate batch: <u>338703 = 9</u> <u>341563</u> <u>waiting</u> <u>PL 08.10.02 8</u>	
2.0	PB6743001177 Short Support Plate
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : <u>10</u> 30.0000 Each(s) Short Support Plate batch: <u>41564</u> <u>ST</u> <u>PL 08.10.02 8</u>	
3.0	PB6743001179 Short Sside Plate
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : <u>20</u> 60.0000 Each(s) Short Sside Plate batch: <u>41565</u> <u>ST</u> <u>PL 08.10.02 8</u>	
4.0	LARGE FAB 1 LARGE FABRICATION RESOURCE 1
	
Comment: Weld assembly as per dwg PB67-43001 <u>PL 08.10.04 8</u>	
5.0	QC9 VISUAL WELDING INSPECTION
	
Comment: VISUAL WELDING INSPECTION <u>Cpl 08.10.09</u> <u>PD 08.10.09</u> <u>(x8)</u>	